Fig. 1

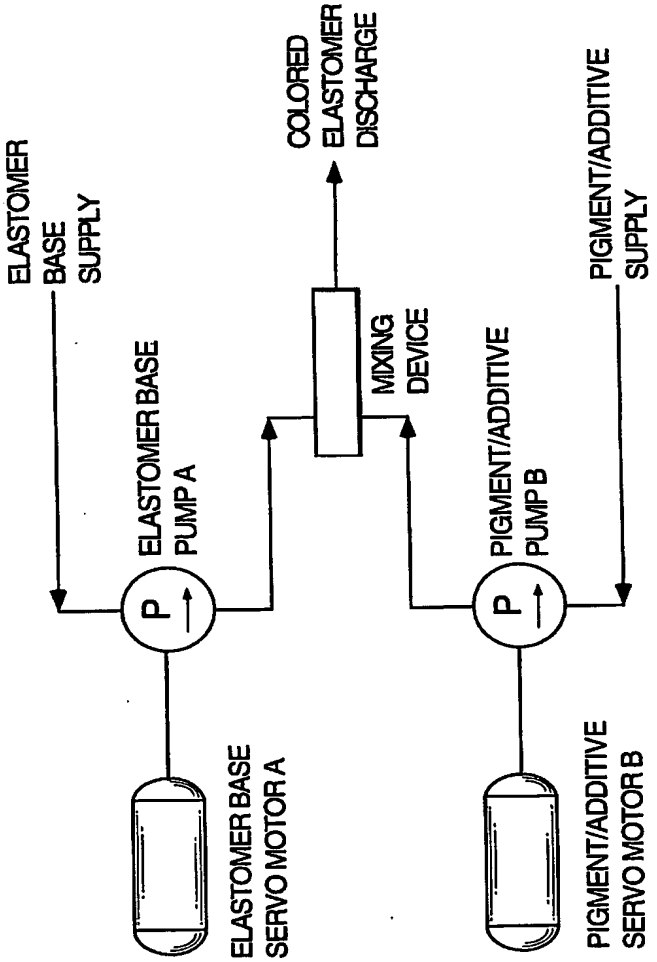
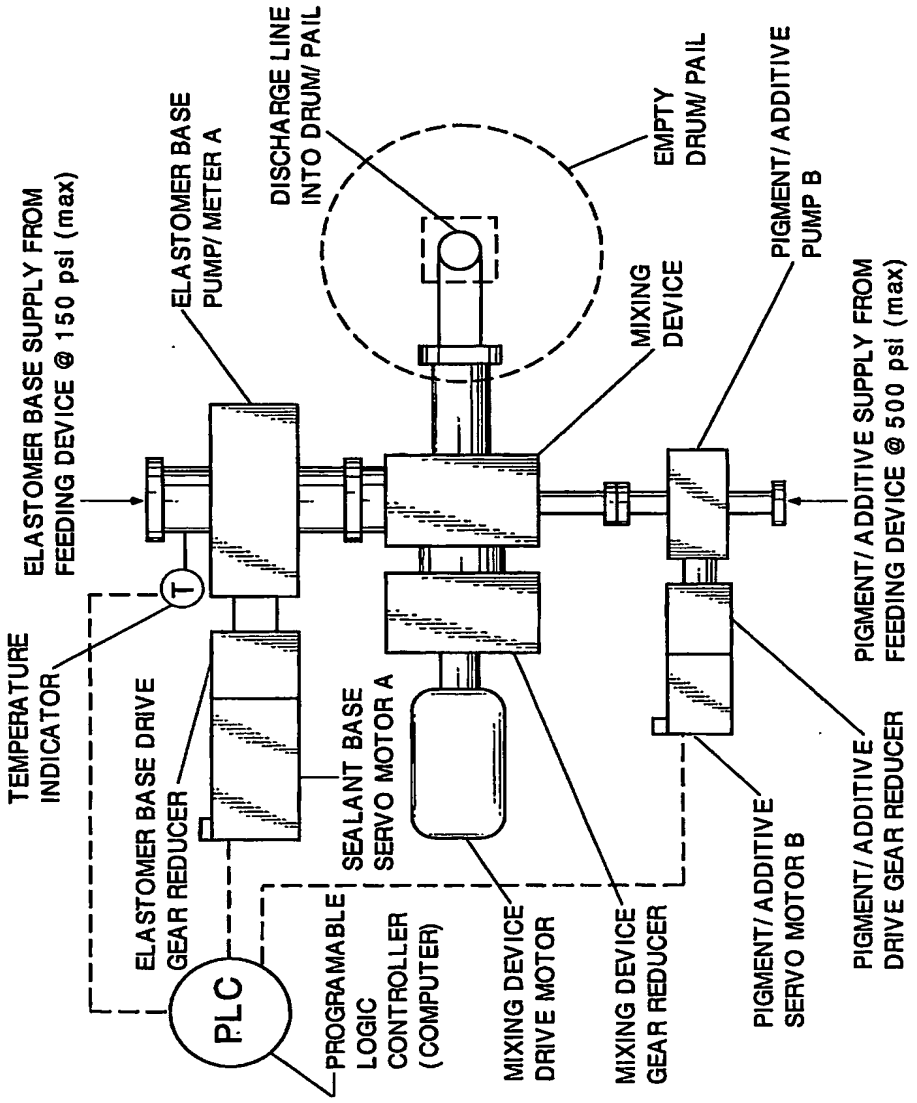

ELASTOMER BASE SUPPLY
COLORED ELASTOMER DISCHARGE
PIGMENT/ADDITIVE SUPPLY
ELASTOMER BASE PUMP A
MIXING DEVICE
PIGMENT/ADDITIVE PUMP B
P
P
ELASTOMER BASE SERVO MOTOR A
PIGMENT/ADDITIVE SERVO MOTOR B

Fig. 2


ELASTOMER BASE SUPPLY FROM FEEDING DEVICE @ 150 psi (max)
ELASTOMER BASE PUMP/ METER A
DISCHARGE LINE INTO DRUM/ PAIL
EMPTY DRUM/ PAIL
PIGMENT/ ADDITIVE PUMP B
MIXING DEVICE
PIGMENT/ ADDITIVE SUPPLY FROM FEEDING DEVICE @ 500 psi (max)
TEMPERATURE INDICATOR
T
ELASTOMER BASE DRIVE GEAR REDUCER
SEALANT BASE SERVO MOTOR A
PLC
PROGRAMABLE LOGIC CONTROLLER (COMPUTER)
MIXING DEVICE DRIVE MOTOR
MIXING DEVICE GEAR REDUCER
PIGMENT/ ADDITIVE SERVO MOTOR B
PIGMENT/ ADDITIVE DRIVE GEAR REDUCER